

# **SPRAY BODY TEXTURE BUMPER PAINT**

Technical Data Sheet No 817

A Unique Thermoplastic Acrylic

parts (e.g. bumpers, decorative

Ideal for plastic automotive



## Description VOC compliant with the

Dust free 10-15 mins at 18-23 °C

#### Surface

For plastic automotive parts (e.g. bumpers, decorative stripes, etc.)

#### Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

# General Technical

2-3 passes

stripes, etc.)

Easy to use

regulations

Aerosol Paint

### **Product Application:**

»» Apply on plastic automotive parts (e.g. bumpers, decorative stripes, etc.)



Shake well before



2-3 coats approximately 20-30 microns



Dust free 10-15 mins at 18-23 °C



Full hardness within 24 hours

Flash Point:

-97°C

Specific Gravity:

- g/cm³

Solid Content (No thinner): 12% Weight

### VOC (2001/42/EC)

This product is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 735g/L. 2004/42/IIB(e)(840)735

Theoretical Coverage:

Cleaning of equipment:

Remarks:

- Always try to use the product in accordance with the specifications provided.
- It can be used by countries that do not adopt the VOC legislation as well.
- Shake thoroughly before use.
- Shake for 1-2 mins after agitator ball has started to rattle. After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Spray at a distance of 25 cm thinly applied coats build up at 10-15 minutes intervals will achieve best results. Leave for 24 hours to harden.
- · Optimum operating temperature range 10-25°C.

Storage shelf life:

Store in a cool place and use within 36 months for best results.

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